9196H-AC (Air Cooled) 9196H-WC (Water Cooled)

MIG 400 LCD

3-IN-1

3ph~400V 50/60Hz **Input Voltage**	MCU **MCU Controlled System**
Increased Reliability **IGBT Module**	Duty Cycle 60% **Heavy Duty Cycle**
PLP safe **Phase Loss Protection**	**Generator Friendly**

ø300mm (20kg)	SYN **Synergic**
LCD display **5.0in 854 x 480 px**	PROTEC **Tested In Production**
3 PROOF **Moisture Salt spray Corrosion**	

COMES WITH 4-wheel trolley

12-PIN

35/70mm² ø12mm

Water Cooler Stealth

Toolbox Stealth

obra Stealth

400 23.8

MIG SYNERGIC

400 LCD 3-in-1

CE

INCLUDES

M36-4 Stealth Grip Mig Torch (Air Cooled)
M501-4 Stealth Grip Mig Torch (Water Cooled)

2068 Stealth Regulator

Earth Cable

OPTIONAL
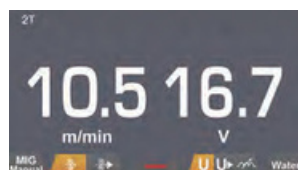

9807 Scratch Start Tig Package

EH52L Electrode Lead

Scan For Manual

*All images used are for illustrative purposes only. Individual features such as sizes, fittings and other materials' colours may vary.

MIG MANUAL

MACHINE SETTINGS

Mode:
MIG SYN
MIG MANUAL
TIG LIFT
MMA

MIG • TIG • MMA
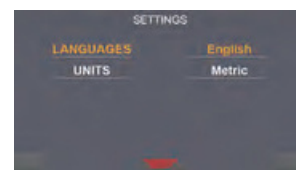**Stealth**
SWP

350 23.8
A   V

400 LCD 3-in-1

Gas test   Parameter   Cooling

Adjusting knob
(Press/rotate)

Adjusting knob
(Press/rotate)

PARAMETER

MIG • TIG • MMA
Stealth
SWP

MIG SYNERGIC

400 LCD 3-in-1
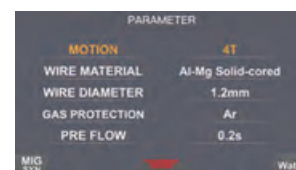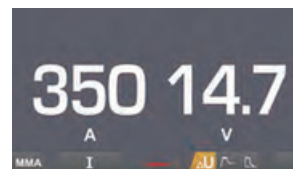
In MIG mode, the operation is completely on the wire feeder, the power source displays the current mode only

350 12.1
A   V

TIG LIFT

350 14.7
A   V
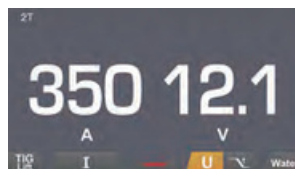
MMA

WHAT IS A 3-IN-1 WELDING MACHINE?

A 3-IN-1 Welding Machine combines three different welding functions in one compact, versatile unit. These functions allow you to perform a variety processes for different materials, welding positions, and applications.

This 3-IN-1 Welding Machine offers the flexibility of MIG welding for ease and speed, TIG welding for precision and quality, and MMA welding f applications. It is suitable for a range of welding tasks in different environments, providing versatility and efficiency in one unit.

MIG SYNERGIC
Automatic adjustment of parameters for faster and easier welding. Fe, Fe Flux Cored, SS, Al, CuSi programs.

LIFT TIG DC
For precision welding of steel, stainless steel, and other ferrous materials using direct current with gas solenoid.
MMA

Manual, versatile stick welding suitable for tough outdoor environments and various materials.

SPECIFICATIONS

MIG 400 LCD

	MIG	TIG	MMA
Power supply voltage (V)		3 - 400	
Power frequency (Hz)		50/60	
Effective current (V)	MIG	TIG	MMA
Rated input current (A)	20.9	17.1	22.
Rated input power (KW)	27.0	22.1	2
	21.4	16.0	28.
Duty cycle (A) (40°C 10 min)	60% @ 400A	60% @ 400A	60%7 @ 400A
	100% @ 310A	100% @ 310A	100%7 @ 310A
Welding current range (A)	30 - 400	10 - 400	105- 400
Welding voltage range (V)	15.5 - 34	10.4 - 26	20.4 - 36
Wire feeding speed (m/min)	1.5 - 18	-	-
No load voltage (V)	76	76	76
Efficiency (%)		88.7	
Power factor		0.68	
Protection class		IP21S	
Cooling		AF	
Dimensions (mm)		930 x 460x940	
Weight (kg)		29.4	