

OK Tigrod 5356

OK Tigrod 5356 is the most widely used welding alloy and can be classified as a general purpose type filler alloy. OK Tigrod 5356 is typically chosen because of its relatively high shear strength. The 5XXX alloy base material, welded with OK Tigrod 5356, with a weld pool chemistry greater than 3 % Mg and service temperatures in excess of 65 °C are susceptible to stress corrosion cracking. The alloy is non-heat treatable.

Classifications Wire Electrode	SFA/AWS A5.10 : R5356 EN ISO 18273 : S Al 5356 (AlMg5Cr(A))
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Approvals	ABS R 5356 CE EN 13479 CWB A5.10/A5.10M:2012 ER5356 DB 61.039.02 JIS JIS Z 3232 VdTUV 04665

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	AlMg 5
Shielding Gas	I1, I3 (EN ISO 14175)

Typical Wire Composition %

Mn	Si	Cr	Al	Cu	Fe	Mg	Zn
0.13	0.05	0.12	94.560	0.01	0.13	4.9	0.01