



Selected by Professionals

Stealth

WELDING MACHINES PRODUCT INFORMATION

Easy Arc Striking	3 Phase 380V/400V 415V/440V 50Hz/60Hz	Heavy Duty Cycle	Optional Foot Control	Phase Loss Protection	Optional Up/Down Remote Control Torch	Dual Pulse	Welding at Extra Low Current	Generator Friendly

9012H DIGI-TIG 320 AC/DC PULSE

Three Phase

PRODUCT SUMMARY

A powerful three phase AC/DC tig welder with excellent duty cycle. Options for water-cooled on a trolley and foot switch. Welds all forms of steels including Aluminium. An ideal choice for any workshop-based Tig welder.

FEATURES

- Full digital control panel
- 2T - 4T trigger function
- 0.5 - 200 pulse frequency
- Multi AC wave form choices
- Fitted with power off-take for water cooler

OPTIONAL EXTRAS

- 9827H** Air-Cooled Tig Package
- 9828H** Water-Cooled Tig Package

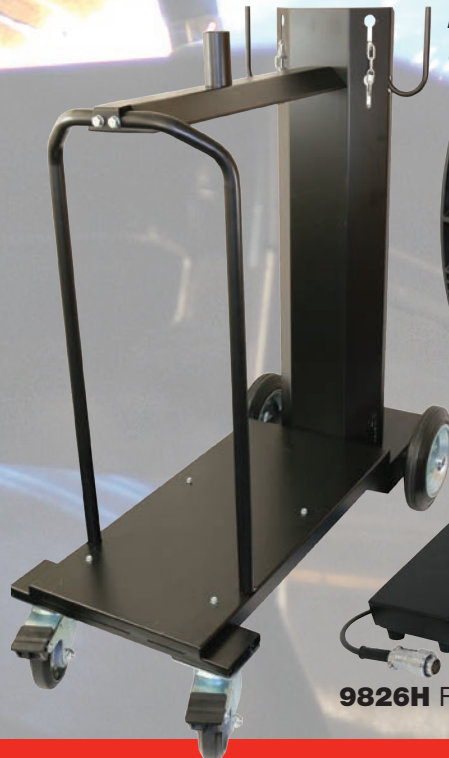
SPECIFICATIONS

Input power voltage	3/400±10%	
	TIG	MMA
Effective input current – AC (A)	15	16
Effective input current – DC (A)	16	21
Maximum (KVA)	13	
Input voltage frequency (Hz)	50	
No load voltage (V)	73.8	72.4
Current adjustment range (A)	10-320	
Duty cycle (A) (40°C 10min)	60% @ 320	
	100% @ 250	
Arc – Starting	HF/LIFT	
Protection class	Ip23	
Insulation class	H	
Slope out (S)	0-10	
Clean width (%)	5-95	
Pre-gas time adjustment range (S)	0.1-2	
Post-gas time adjustment range (S)	0-10	
Clearance effect (%)	5-95	
Efficiency (%)	≥85	
Overall dimensions (mm)	570 x 240 x 385	
Weight (kg)	25	
Accessories included	3m Argon hose, Amphenol plug, 3m earth return lead	



ACCESSORIES

9824H Welding Trolley



9819H
Water Cooler



9826H Foot Switch

SCAN HERE FOR SWP WEBSITE

