

Product Data



Sabre Single Pack Zinc Rich Primer

Product Description Single pack sacrificial primer for steel. Excellent anticorrosive properties, dry film contains upto 95% Zinc by weight. Conforms to BS 4652 Type 2

Technical Information

Colour Matt Grey (0250) in stock
Silver (2879) also available, subject to commercially viable quantities.

SOLIDS BY WEIGHT Approx. 75%.

PERMAMENT Volume Solids Approx. 42%.

RECOMMENDED DRY Film Thickness 40 microns.

Theoretical Coverage 10.5square metres per litre @ 40 microns DFT.

Method of Application Airless spray - Thin if necessary with Pronto thinners 003.
Conventional spray - Thin if necessary with Pronto thinners 003.
Brush – Supplied ready for use.

Drying Time Airless tip size 13-15 thou
Touch Dry 15 minutes.
Through Dry 2 hours.

Shelf Life 6 months depending on temperature and conditions.

Packaging 800ml and 2 litres

Health & Safety Familiarise yourself with MSDS reference 150006 before using this product. If you need to obtain a copy, telephone us on 01246 857777



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Application

Surface Preparation	Preferably abrasive blasted to give optimum protection. Clean and degrease metal substrate. Rust burrs and oily residues should be removed completely. Sharp edges at welded seams should be ground down. Weld splatter, dust, scale, etc. should be removed. The resultant surface should be clean, dry and free from lamination and dust.
APPLICATION TEMPERATURE	10 - 35 degrees C.
Application CONDITIONS	Do not apply or dry when air or surface temperature is below 10°C or in high humidity or where condensation is likely to occur (i.e. Surface temperature must always be a minimum of 3°C above dew point). Painting should only be carried out under good atmospheric conditions and clement weather. Preparation, painting and drying should <u>never</u> be undertaken: when the air temperature falls below the minimum temperature for the coating, or during fog, mist, snow, or when rain is imminent, or when the surface to be painted is wet with condensation or when condensation may occur during the drying period.
WET FILM THICKNESS	Approx. 100 microns to achieve a dry film thickness of 40 microns.
Overcoating	When through dry or after 48 hours.

Thinning and Cleaning

Thinning	003:000:9999.
CLEANING	Clean all equipment immediately after use with the above solvent. Ensure all lines, tips, etc. are thoroughly flushed out. It is not sufficient to leave equipment filled up with solvent/thinners.

The foregoing information is given in good faith on the basis of practical experience and extensive laboratory tests. Quoted figures are either theoretical values or typical of production batches. However, as we have no control over the conditions of application or the quality and standard of preparation of the substrate and the many other factors affecting the use and application of the product, the customer must determine the suitability of the delivered product for the intended application. Therefore unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of this product or for any loss or damage arising out of the use of the product, or its use in conjunction with other manufacturer's product(s). Stir the paint well before use and always check the shade as no responsibility for a colour complaint is accepted after application. The information in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous improvement. For professional use only.

150:006: February 24